# Geared head type with automatic tapping

**# 06320000**

**Geared head drilling machines - SBM-32F AUT**











HM geared head drill press model SBM 32F is produced with more than 40 years experience:

• Height and angle adjustable table

• Electric tightening and thread tension

• Moveable table

• Smooth and quiet in operation

• Build-in cooling system

• Powerful motor

• 3 Spoke handle with electro control of auto feed and tapping

• Chuck guard c/w micro-switch

• Separate emergency stop

• Built-in working light

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HM MACHINERY

• Included drill chuck 16mm - B16

• Automatic tapping device

• Drilling capacity up to Ø42mm with pre-drilling

**Product Link:**

https://hmmachinery.dk/en/product/geared-head-type-with-automatic-tapping

## Product Specification

| | |
|---|---|
| Rpm | 75-3200 |
| Voltage | 3x400V |
| Motor (Watt) | 1500 |
| Working table (mm) | 460x460 |
| Column Diameter (ø mm) | 125 |
| Drilling Capacity (ø mm) | 42 |
| Drilling Depth (mm) | 160 |
| Tapping Capacity | M 16 |
| Morse Taper | 4 |
| Number of spindle speeds | 12 |
| Speed Numbers - Motor | 2 |
| Distance between table & spindle (mm) | 720 |
| Distance between base & spindle (mm) | 1220 |
| Distance between pedestal & spindle (mm) | 300 |
| Throat depth (mm) | 300 |
| Height (mm) | 2145 |
| Net weight (kg) | 350 |

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