

PREMIUM CNC Kantpresser 2000mm, 60T

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PREMIUM line - HPB 60 2000/4



Introducing the highlight of precision and efficiency in metalworking – our PREMIUM Hydraulic CNC Controlled Press Brake. Engineered with cutting-edge technology and crafted for unparalleled performance, this press brake redefines excellence in bending operations.

Here's why it stands out:

Standard Features:

Advanced Axis Control: Benefit from precise control with 4-axis (Y1, Y2, X, R) as standard, with the option for 6-axis (Y1, Y2, X, R, Z1, Z2).

Unmatched Accuracy: Achieve perfection with Y Axis Accuracy of $\pm 0.01\text{mm}$ and Y Axis Repeat Accuracy of $\pm 0.01\text{mm}$, ensuring consistent results.

Exceptional Straightness: Maintain superior workpiece straightness of $\leq \pm 0.3/1000\text{mm}$, meeting the highest quality standards.

Comprehensive Tooling: Utilize Promecam type top tooling, V16, V22, V35, V50 Bottom Tooling (40 TN - 135 TN), and even Special 4V Die Bottom Tooling from 170 TN.

Efficient Clamping: Enjoy hassle-free operations with the Promecam Type Fast Clamping System, facilitating quick tool disassembly and assembly.

Robust Hydraulic System: Powered by ECKERLE pump with WANNAN Motor and HAWE/Hoerbiger hydraulic system for reliable performance.

Intuitive Control: Seamlessly operate with Cybelec Cybtouch 12 (4-axis) or Cybtouch 15 (6-axis) CNC control system, ensuring precision and ease of use.

Safety Features: Ensure operator safety with DSP AP + MCS Laser protection system, rear door system with safety sensors, and easy openable side doors secured with sensors.

Versatile Backgauge: Benefit from CNC Controlled Motorized Backgauge with ample travel (X:750 mm) + (R:250 mm) for enhanced productivity.

Sturdy Construction: Built on a heavy and stress-relieved welded frame, featuring a decoupled C-bracket for linear encoder, ensuring stability and accuracy.

Convenient Tool Storage: Access tools easily with a storage system divided into three functional areas, providing space for various tools and accessories.

Complete Package: Comes with CE-Declaration and instruction manual in multiple languages (DK, EN, DE), along with a 2-year warranty for peace of mind.

General Features:

Standard Tooling: Equipped with Promecam top and bottom tooling for versatile bending capabilities.

Advanced Safety System: Includes DSP AP + MCS safety system and Cybelec Cybtouch 12 for enhanced safety and control.

Optional Equipment:

Enhanced Backgauge: Opt for a 6-axis backgauge with servo motor for expanded functionality.

Improved Cooling: Ensure optimal performance with the addition of an air cooler.

Sheet Follower: Choose between BF-01 180 kg/pce or UP-180 180 kg/pce sheet follower for efficient material handling.

Optional Feature:

Customized Load Capacity: Tailor your equipment with optional load capacities: 180KG for BF-01 and UP-180, or 380KG for UP-380.

- Experience unparalleled performance and reliability with our PREMIUM Hydraulic CNC Controlled Press Brake.



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Product Link:

<https://hmmachinery.dk/da/product/premium-cnc-press-brake-2000mm-60t>

Product Specification

Nominal Styrke (KN)	600
Bukkelængde (mm)	2000
Afstand mellem gavle (mm)	1450
Slaglængde (mm)	160
Åbningshøjde (mm)	410
Olie kapacitet (L)	195
Udladning (mm)	400
Fremføringshastighed (mm/s)	120
Presse (mm/s)	10
Returhastighed (mm/s)	150
Ydelse (kW)	5,5
Spænding	3x400V - 50Hz
X-aksevandring (mm)	750
X-akse arbejdshastighed (mm/s)	400
X-akse nøjagtighed (mm)	±0.05
R-aksevandring (mm)	250
R-akse arbejdshastighed (mm/s)	100
R-akse nøjagtighed (mm)	±0.1
Z-aksevandring (mm)	800
Z-akse arbejdshastighed (mm/s)	600
Z-akse nøjagtighed (mm)	±0.1
Y-akse nøjagtighed (mm)	±0.01
Y-akse gentagelsesnøjagtighed (mm)	±0.01
Emnets rethed (mm)	≤±0.3/1000
Bøjningsvinkel nøjagtighed (°)	≤±1

Længde (mm)	2970
Bredde uden frontstøtte (mm)	1720
Bredde med frontstøtte (mm)	2035
Højde (mm)	2770
Vægt	7180

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